



INSTALLATION INSTRUCTIONS FOR TWILIGHT ROLL

The material

The material is woven vinyl flooring backed with glass-fibre-reinforced vinyl.

For *Nyx, Crave, Luna, Moros, Selene, Dusk, Dawn and Morgana* (item no. 51XXXXXX), we recommend that the floor be treated with BPS immediately after installation. BPS is a surface coating that makes the floor easier to clean and more dirt-resistant.

Dim, Moist, Drizzle and Fay (item no. 81XXXXXX) must not be treated with BPS.

Since the material is a woven product, its structure is naturally irregular. The material is not approved for wet rooms.

Requirements

The sub-floor must be clean, dry and free from cracks. Any adhesion-impairing spots of paint, oil, etc. and any dust should be removed. Please note that asphalt, spillages of oil, impregnating agents and felt pen markings can cause discolouration.

Necessary damp-proofing must be in place to prevent harmful moisture coming into contact with the flooring. Follow national rules and regulations with regard to moisture in floor structures. In the absence of such rules and regulations, use the following as guidelines.

When laying this product, the RH in any sub-floor of normal structural concrete must not exceed 85 %. This value only applies to construction moisture. Measuring must always be performed by specially trained personnel.

Sub-floors of sheet material are assumed to contain an 8 % moisture ratio (which corresponds to 40 % RH at +20°C), so that no movement occurs that may subsequently cause damage. In the event of any piping in floors, pipes must be laid so that the flooring material is not continuously exposed to temperatures higher than 30°C, as otherwise discolouration and other changes to the material can occur. This also applies to areas with underfloor heating.

Preparations

Carefully remove all dust and loose particles. When using leveling compound, it is important to achieve the necessary strength and evenness.

Highly or unevenly absorbent sub-floors should be pre-glued with diluted floor adhesive (1:4).

The pre-glued layer must be completely dry before commencing laying. Installation on an existing plastic covering is not recommended. With painted sub-floors, there is a risk of discolouration. Existing paint must be removed.

Use pencil for any markings. Use material from the same production batch.

Take into account incoming light and high-traffic areas when installing. Avoid joints across the material. This is particularly important for the striped items *Nyx, Luna and Crave*, where it is not possible for the stripes to be centred with each other across the entire width. The lengths must be laid in the same direction (see arrow on reverse).

Before installation, material, adhesive and sub-floor must be allowed to adjust to room temperature, i.e. a temperature of at least +18°C. The relative air humidity must be 30-60 %. Higher levels of air humidity result in longer drying times and a risk of blistering.

Installation

Installation should take place at a room temperature of at least +18°C. The relative air humidity in the premises must be 30-60%. Higher levels of air humidity result in longer drying times and a risk of blistering.

Use adhesives designed for vinyl flooring.

Normal consumption is around 4 m²/litre of adhesive for absorbent sub-floors and around 5 m²/litre for non-absorbent sub-floors.

For *Nyx, Crave, Luna, Moros, Selene, Dusk, Dawn and Morgana* (item number 51XXXXXX), wet gluing should be employed on absorbent sub-floors. With sealed sub-floors (e.g. damp-proofed sub-floor), use late wet gluing to early sticky gluing. Late sticky gluing will result in a poorer glue joint and you also run the risk of the glued edges standing out from the surface of the flooring.

BOLON

WORLD LEADER IN WOVEN VINYL FLOORING

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For *Dim, Moist, Drizzle and Fay* (item no. 81XXXXXX), sticky gluing should be employed, even for absorbent sub-floors. This is to avoid bubbles due to the flooring being stiff and not adhering firmly to the adhesive if it is wet-glued. Be careful to ensure that the entire floor covering is in contact with the adhesive by using a heavy roller or similar. Installation time depends on various things, including type of sub-floor, absorption capacity of sub-floor, temperature and air humidity in the room.

Important!

Overlap the lengths by around 4 cm and then cut through the double thickness to achieve a tight seam. Mark the location of the seam to facilitate the next stage. For the striped designs (*Nyx, Luna and Crave*), the overlap must be adjusted so that the wide stripe is approximately 40 mm after cutting the double thickness. There is also a pattern repeat lengthways on the flooring, which should be adjusted to the best possible position. Since the material is a woven fabric that is laminated with a rigid backing, it is not possible to adjust the pattern by tugging at the lengths. For the best possible results, you should adjust the pattern so that it is optimum in the centre of the joint or where it is most visible.

See figures 1 and 2.

Welding

The material must always be chemically welded. Use chemical welding fluid TYPE A from Werner Müller or TYPE F from CeGe Floor with a pointed needle to get down into the seam. A welded seam has much greater strength, and you avoid future dirt accumulation in the seam. See figure 3.

For *Dim, Moist, Drizzle and Fay*:

- Apply masking tape over the seam and press the tape properly with your hand or a roller. Use Werner Mueller tape item no. 50000 or an equivalent. Make a trial seam or weld a smaller distance first in order to ensure that the tape works with the cold welding liquid.
- Cut the tape at the seam with a rotary cutter or an ordinary straight mat knife.
- Shake the tube of cold welding liquid and apply the liquid by pressing the needle deep down into the seam in order to ensure that the liquid penetrates down. Work with two hands by pressing the needle with one finger and squeezing the tube carefully with the other hand. Apply so that there is a 5-mm-wide layer of cold welding liquid on the tape.
- Remove the tape after approx. 10 minutes by pulling carefully backwards.



figure 1



figure 2



figure 3

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For Nyx, Crave, Luna, Moros, Selene, Dusk, Dawn and Morgana:

- Shake the tube of cold welding liquid and apply the liquid by pressing the needle deep down into the seam in order to ensure that the liquid penetrates down. Work with two hands by pressing the needle with one finger and squeezing the tube carefully with the other hand.

Miscellaneous

- If the material is being installed on steps, mouldings must be used.
- Wheels on office chairs must be polyamide (hard type, designed for textile flooring).
- Furniture must have feet of teflon, polythene, stain less steel or similar.
- Some types of rubber found in wheels of trolleys, entrance mats, etc. can cause discolouration in the form of migration. This type of discolouration cannot be removed.



figure 1



figure 2



figure 3

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TREATING WITH BPS (BOLON PROJECT SYSTEM)

NOTE! ONLY APPLIES TO NYX, CRAVE, LUNA, MOROS, SELENE, DUSK, DAWN AND MORGANA

Installation treatment

In order to make caring for your flooring easier, we recommend treatment with Bolon BPS.

Product description:

BPS is simple to roll on and provides a dirt-resistant surface coating. One treatment is normally sufficient, but surfaces subject to very heavy traffic may over time need repeated treatments. BPS is only designed for use on Bolon flooring. Bolon AB accepts no liability for any other use.

Consumption:

1 litre will treat 15 m². A 4-litre pack will treat 60 m². Before applying, do a rough calculation of consumption for maximum effect.

Application:

It is essential to ensure that the flooring is clean before treating (see separate care instructions). BPS should be applied at room temperature.



figure 4.

Shake the can/bottle before application.

The BPS should preferably be poured into a vessel into which the roller can be dipped. Spread an even layer; it rolls on simply using a wide roller. See figure 4. Be careful not to make the layer too thick, as this can produce permanent discolouration in the form of white spots.

If you want a thicker layer for any reason, apply two treatments, allowing it to dry in between.

The roller has been specially developed to give the right quantity evenly distributed over the floor. Begin at the innermost point of the room and work towards the door opening. Roll along the length of walls, not up towards them.

Drying time:

BPS dries within 1-2 hours at normal room temperature and air humidity. Avoid placing heavy furniture on the floor within the first 24 hours after treatment.

The tools can be cleaned using water.

The specially-developed 45 cm roller, etc. can be ordered from Bolon.

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